

Adding new function

Controller Demagnetizer



Magnetic on/off button



Control Panel



Step Description

1. Please turn on the Controller Demagnetizer



2. Please turn on the power.



3. Put on the knife

4. Magnetic on



5. After grinding the knife, if you would like to take off the knife, please press magnetic stop button first, then press the magnetic off.

The same way as you press the magnetic on button, you need t

6. For safety personal protective equipment, if you didn't turn on the controller demagnetizer, worktable cannot move and the wheel as well

Note: the order about press magnetic on/off button in green. (circle mean works, X mean didn't work)

1. Magnetic on -> stop -> magnetic off ○

2. Magnetic off-> stop-> magnetic on ○

3. Magnetic on -> magnetic off X

4. Magnetic off-> magnetic on X