KENT USA®
Since 1979

CNL-1740
CNC Precision Teach Lathe
Electrical Diagram

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CNL-1740 ANILAM S/N:1740409558 93.09.14 結關

X-AXIS 09X SGDM-10ADA

Pn000=0001 ROTATION DIRECTION

Pn201=2500 P/R PG DIVISION RATIO

Pn300=1355 0.01/RATED SPEED (1500 RPM) SPEED REFERENCE GAIN

Pn50A=8100

Pn50B=6548

Fn010=0001 (LOCK PARAMETERS)

Z-AXIS 13Z SGDM-15ADA

Pn000=0001 ROTATION DIRECTION

Pn201=2500 P/R PG DIVISION RATIO

Pn300=904 0.01/RATED SPEED (1500 RPM) SPEED REFERENCE GAIN

Pn50A=8100

Pn50B=6548

Fn010=0001 (LOCK PARAMETERS)

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G5A47P5

A1-00= 0 (ENGLISH)

A1-01= 4 (UNLOCK ALL PARAMETERS)

AUTO-TUNING: 380V 12A 60Hz 1750RPM 4POLES (1)MOTOR

C1-01= 3.0 SEC (ACCEL TIME)

C1-02= 4.0 SEC (DECEL TIME)

E1-01= 380 VAC (INPUT VOLTAGE)

E1-02= 1 (INVERTER MOTOR)

E1-04= 124.5 Hz (MAX SPINDLE RPM)

E1-05= 380 VAC (MAX VOLTAGE)

H3-01= 1 (V-COMMAND: -10V ~ +10V)

H3-12=0.1 (FILTER TIMER)

L3-04= 0 (WITH BRAKE RESISTOR)

A1-01= 0 (LOCK PARAMETERS)

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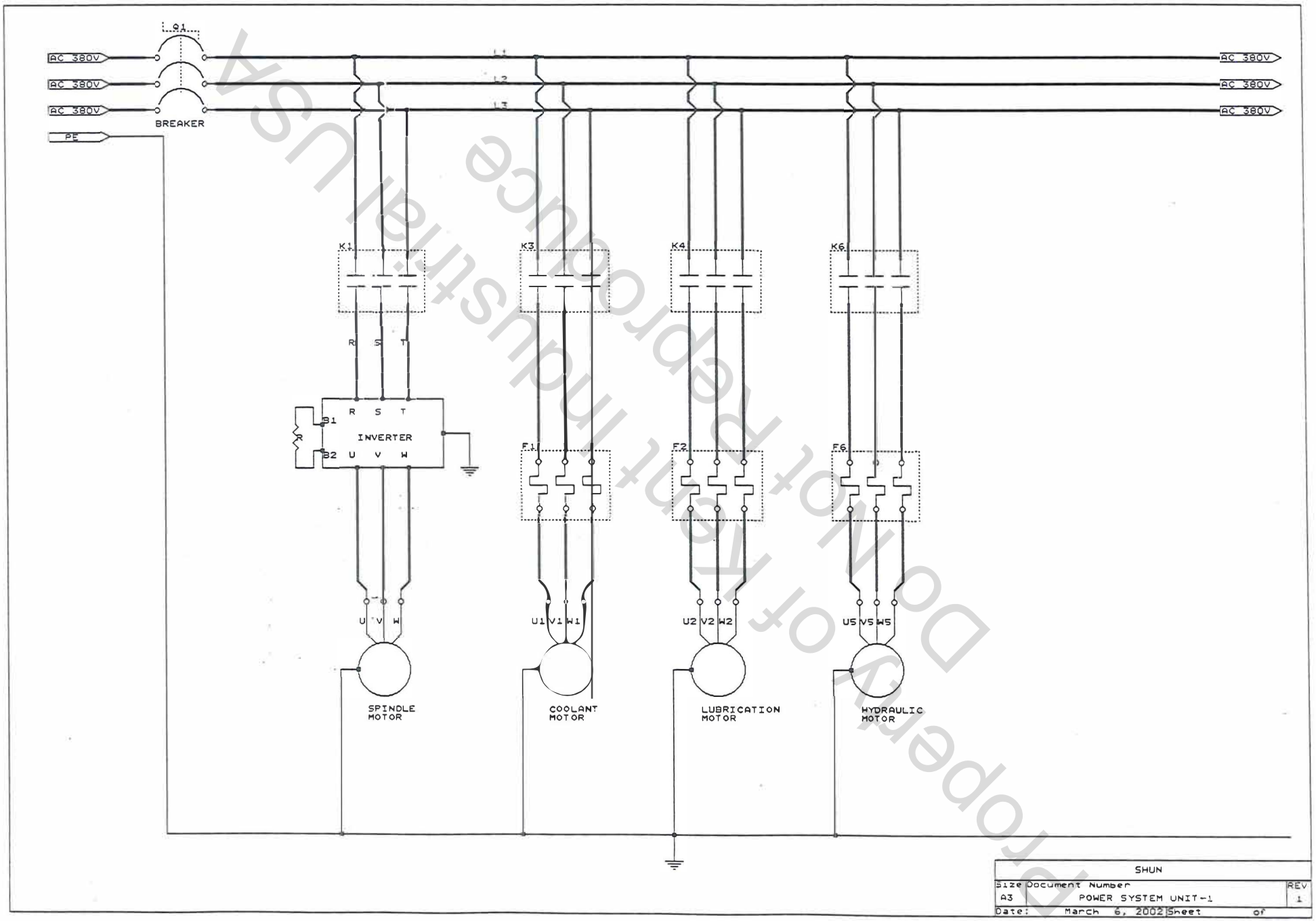

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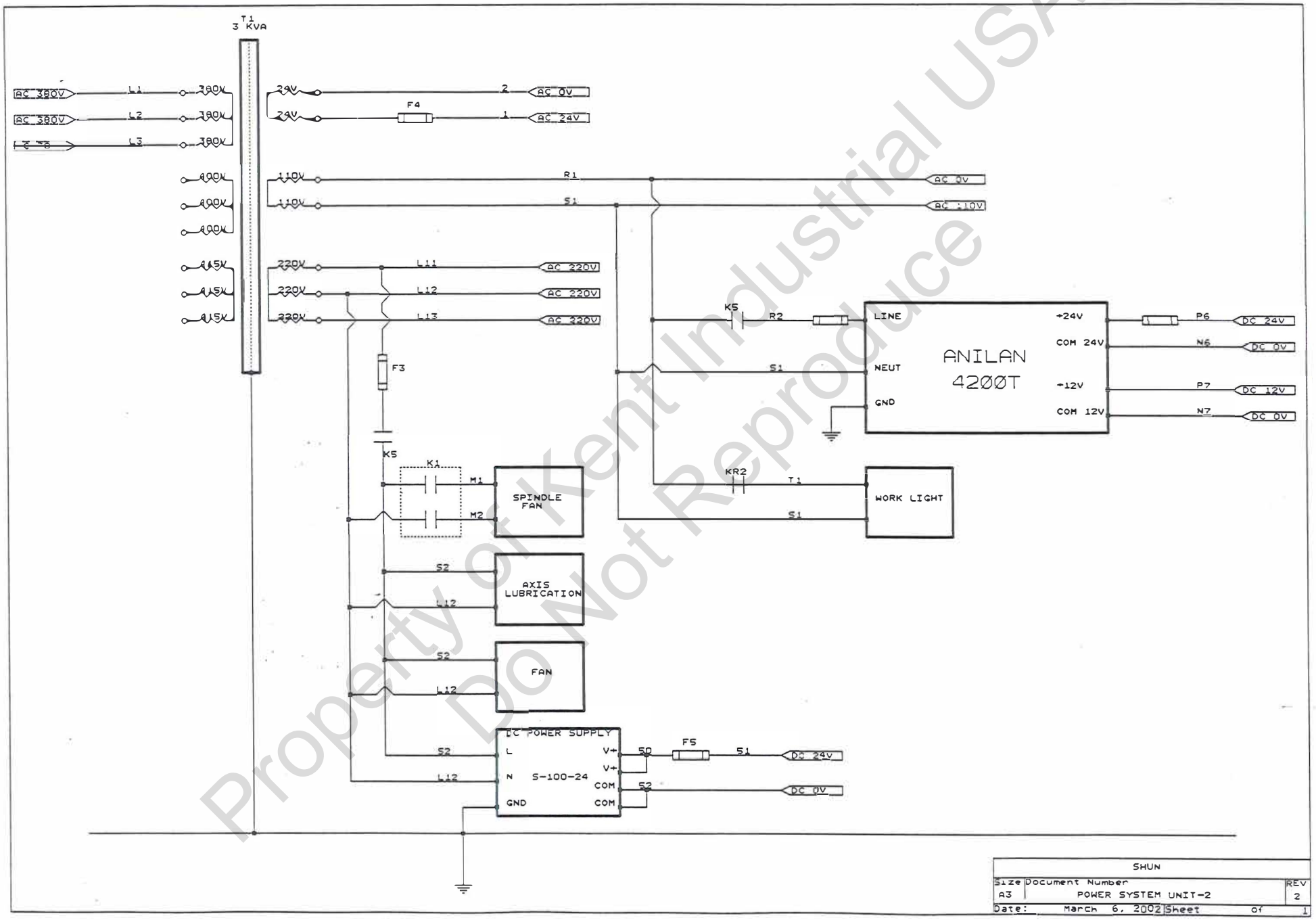

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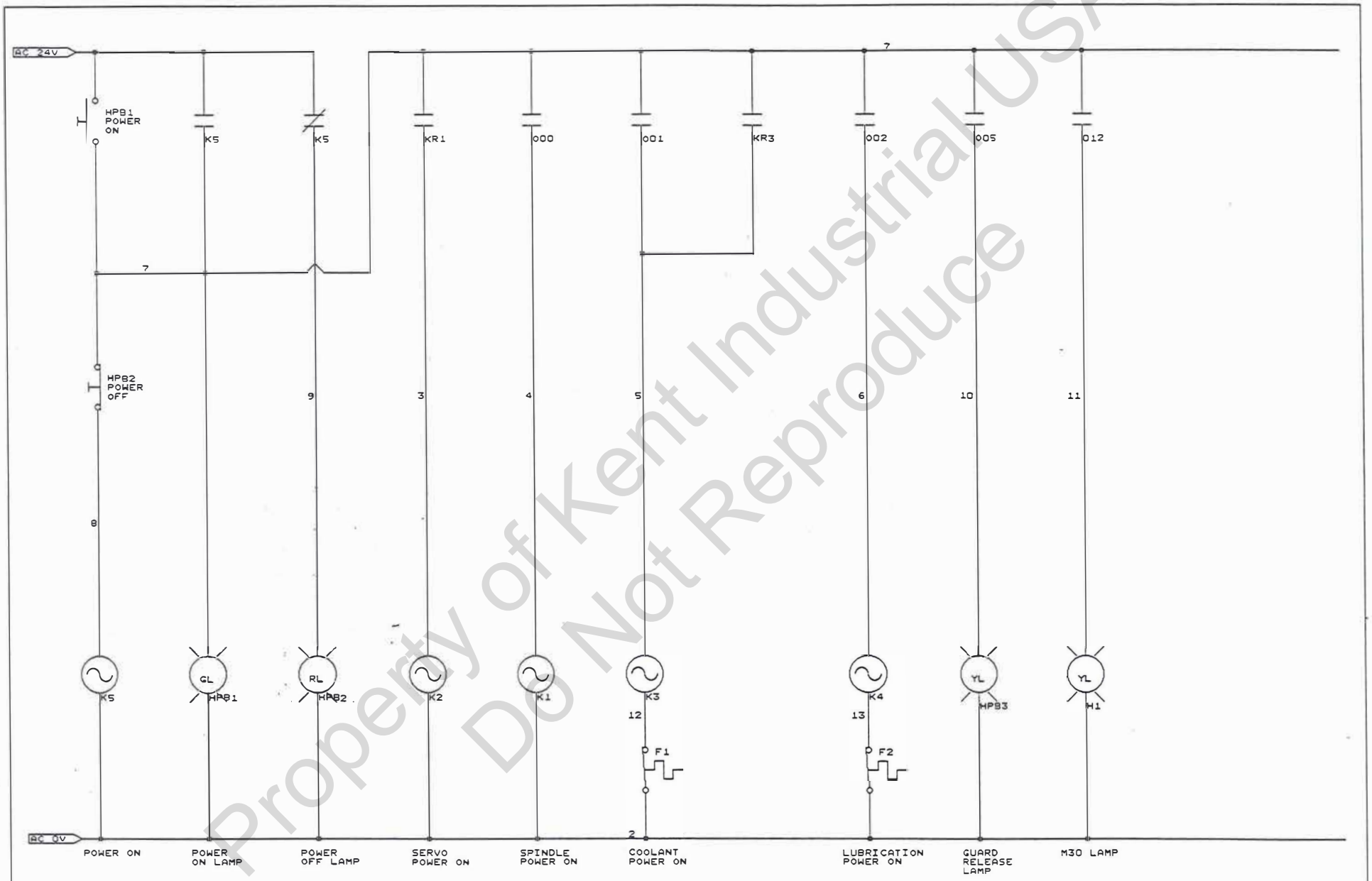
Date: March 6, 2002	Sheet	of 1



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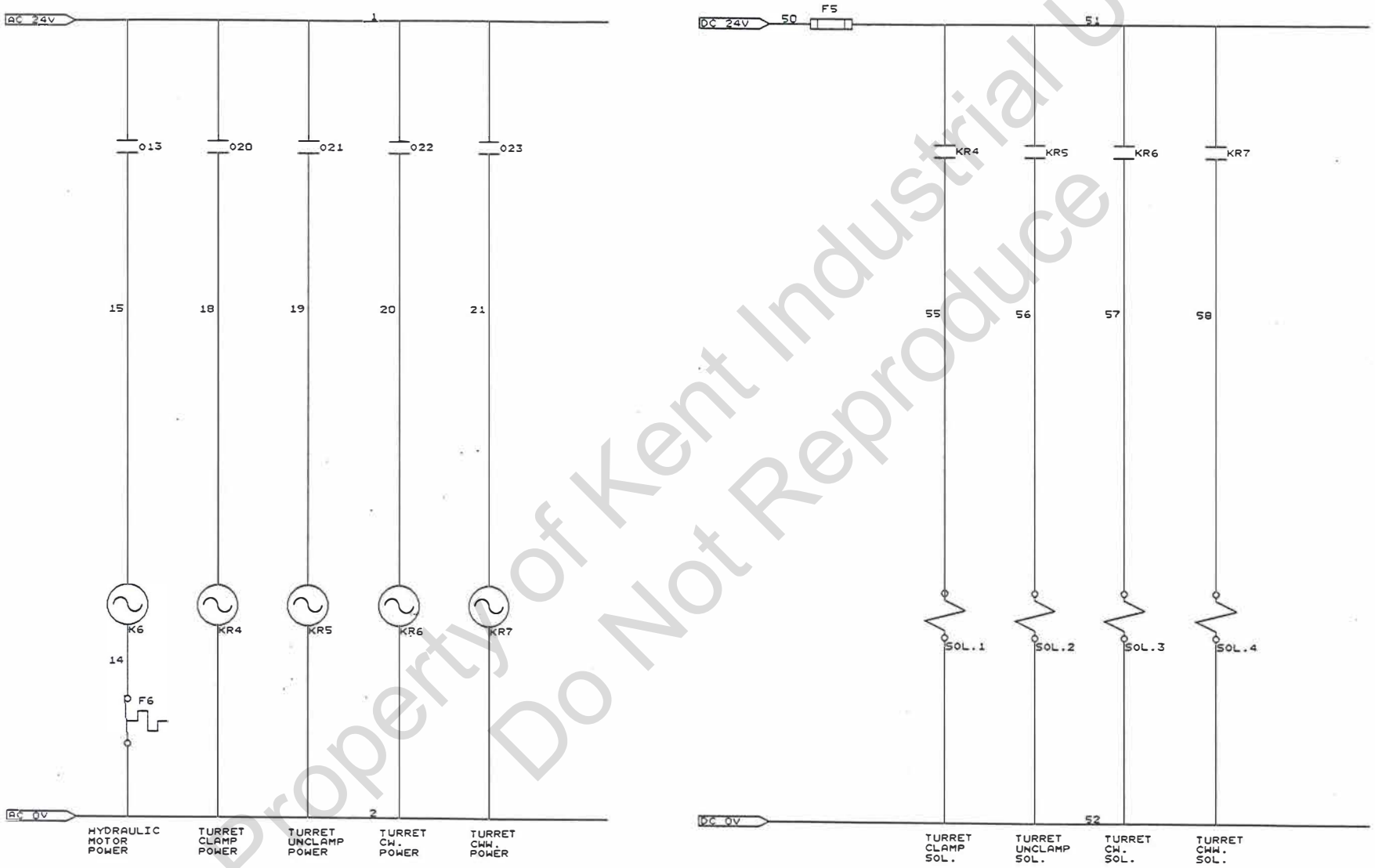

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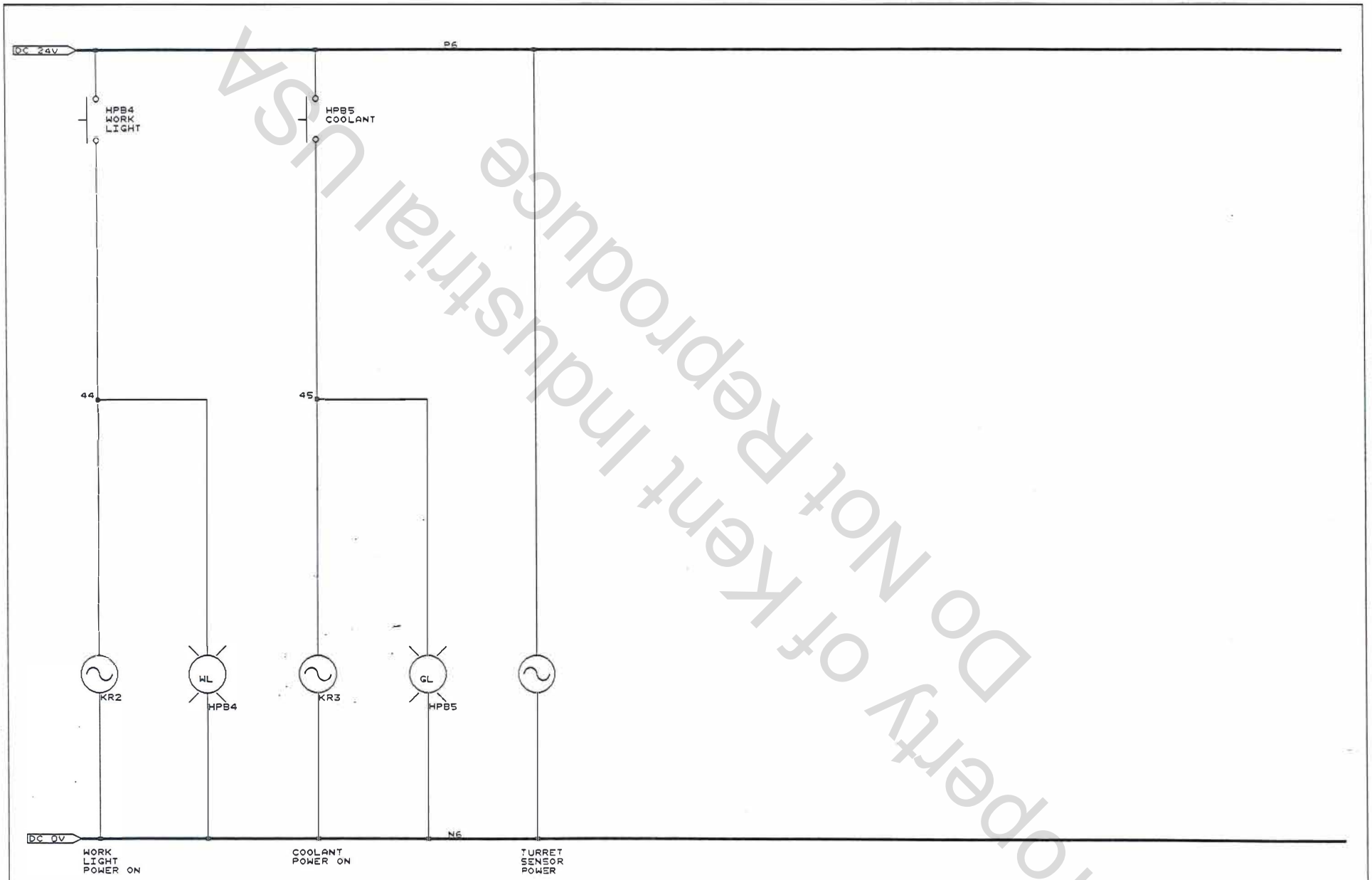

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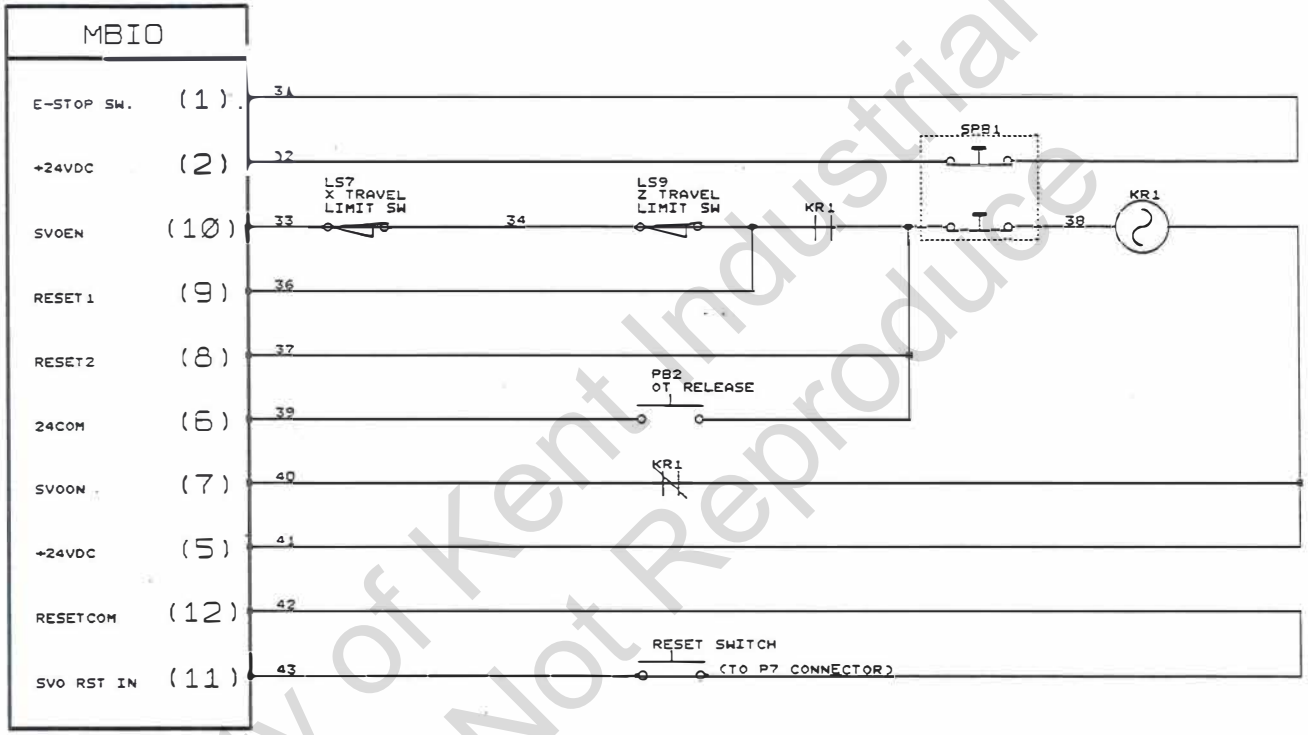

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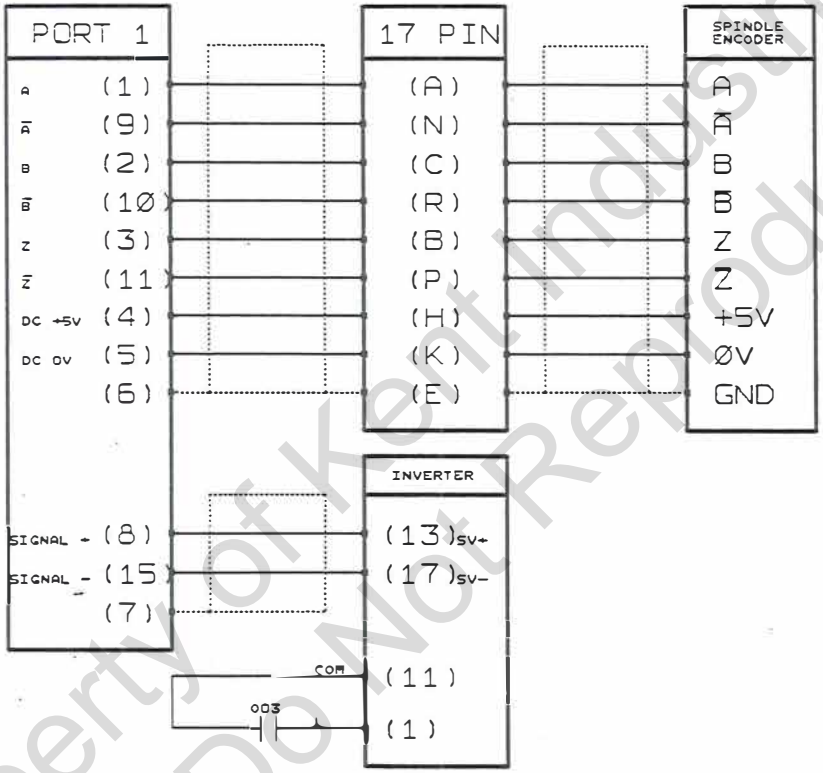
Date: September 28, 2001	Sheet of	1

SPINDLE



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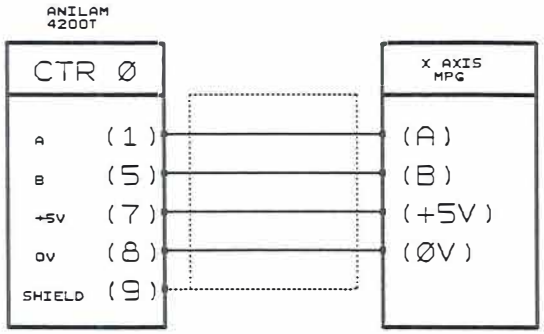

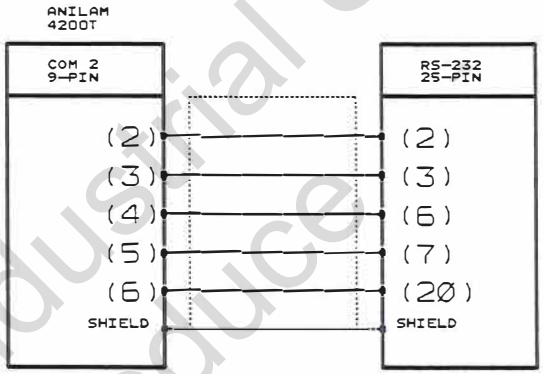

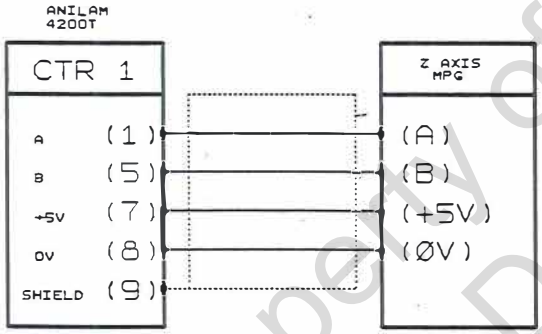

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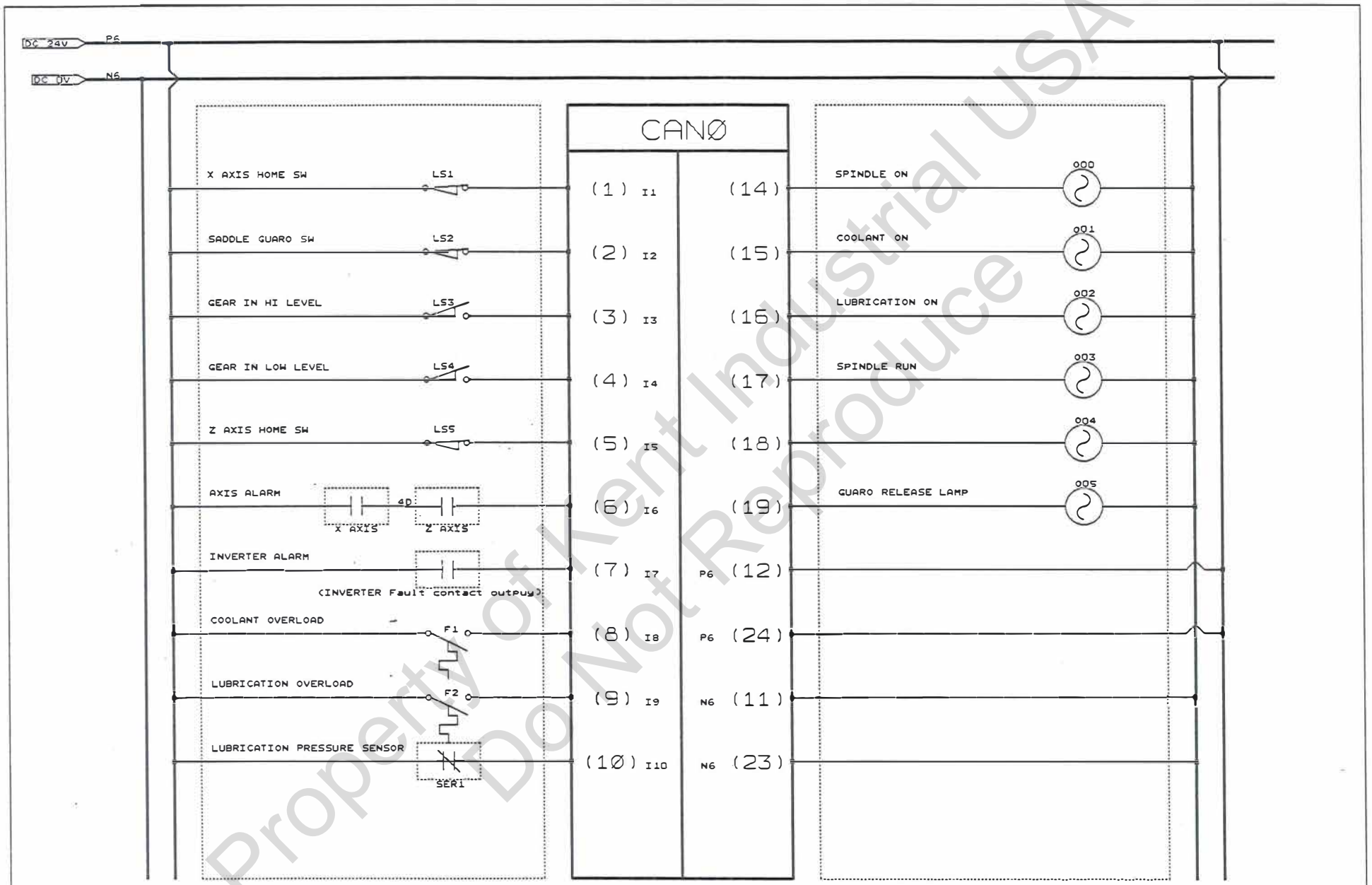

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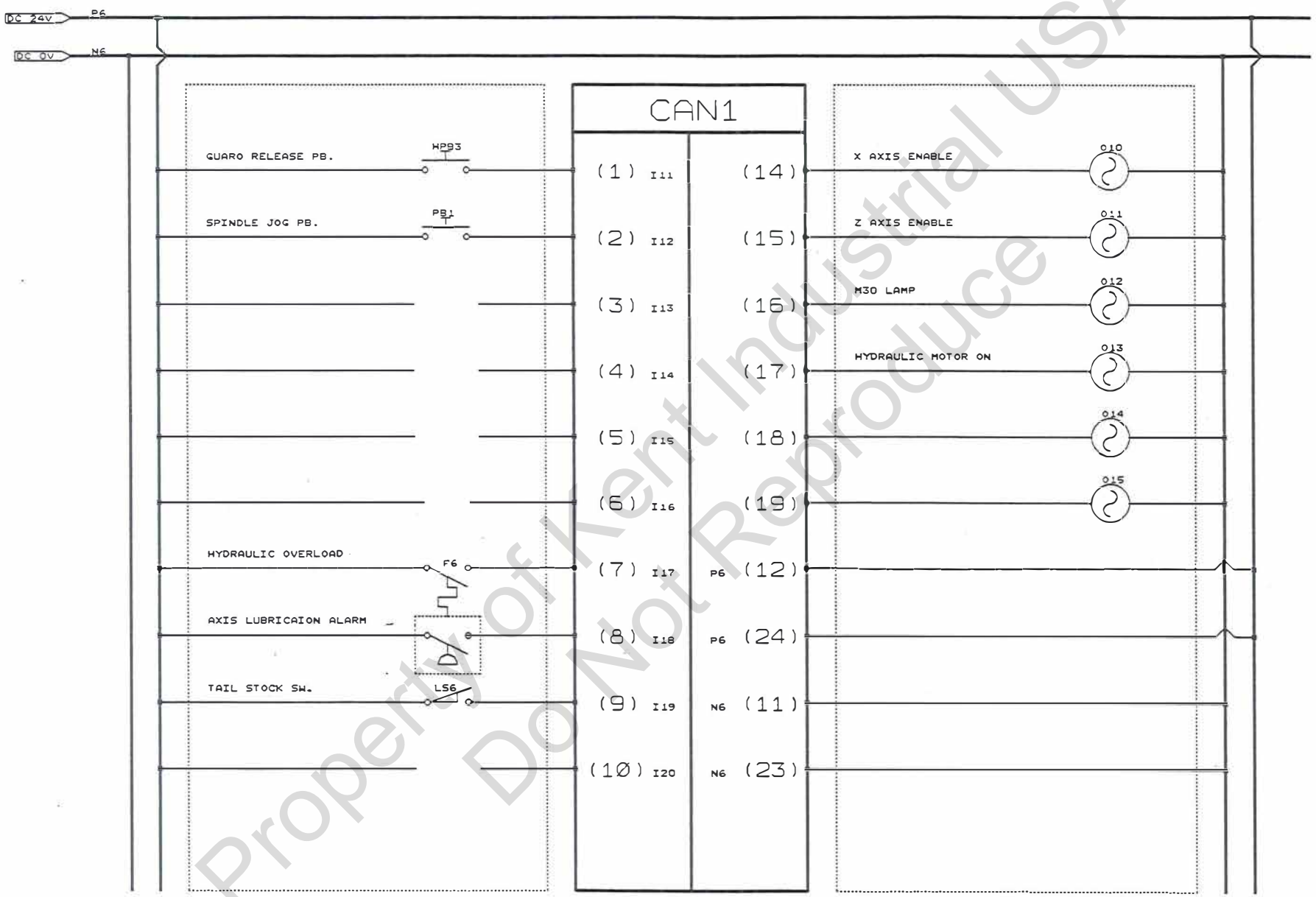

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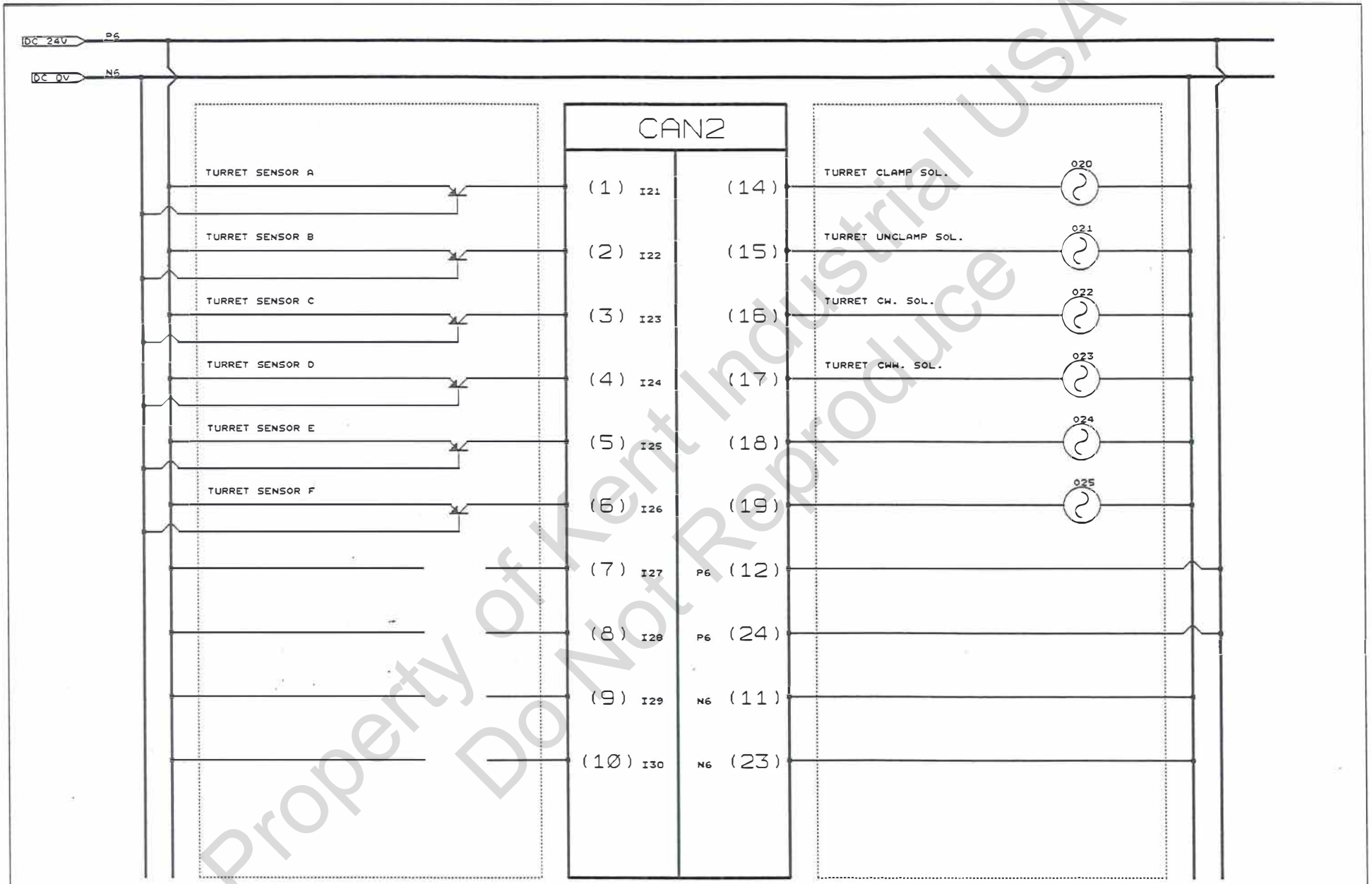

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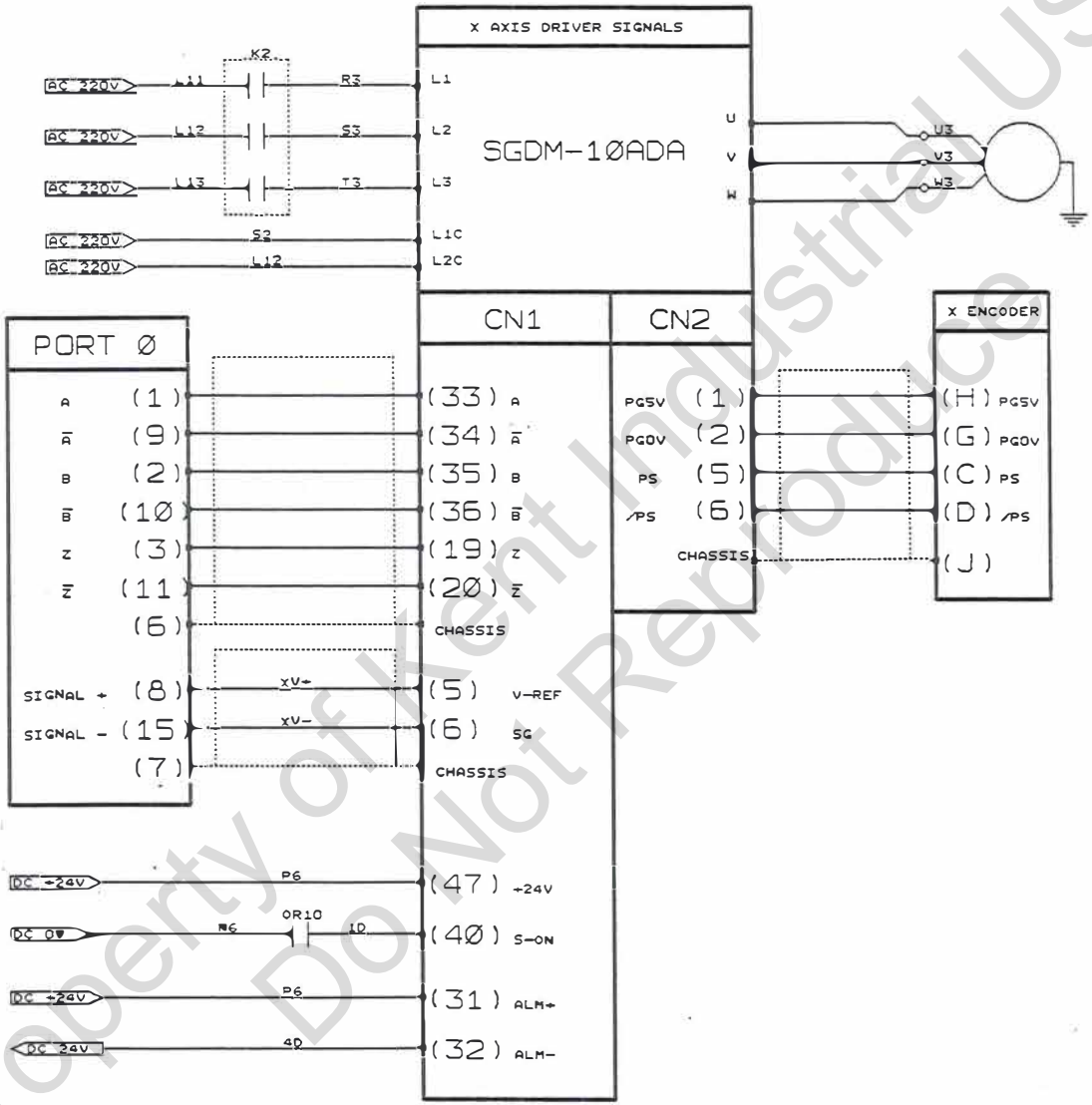

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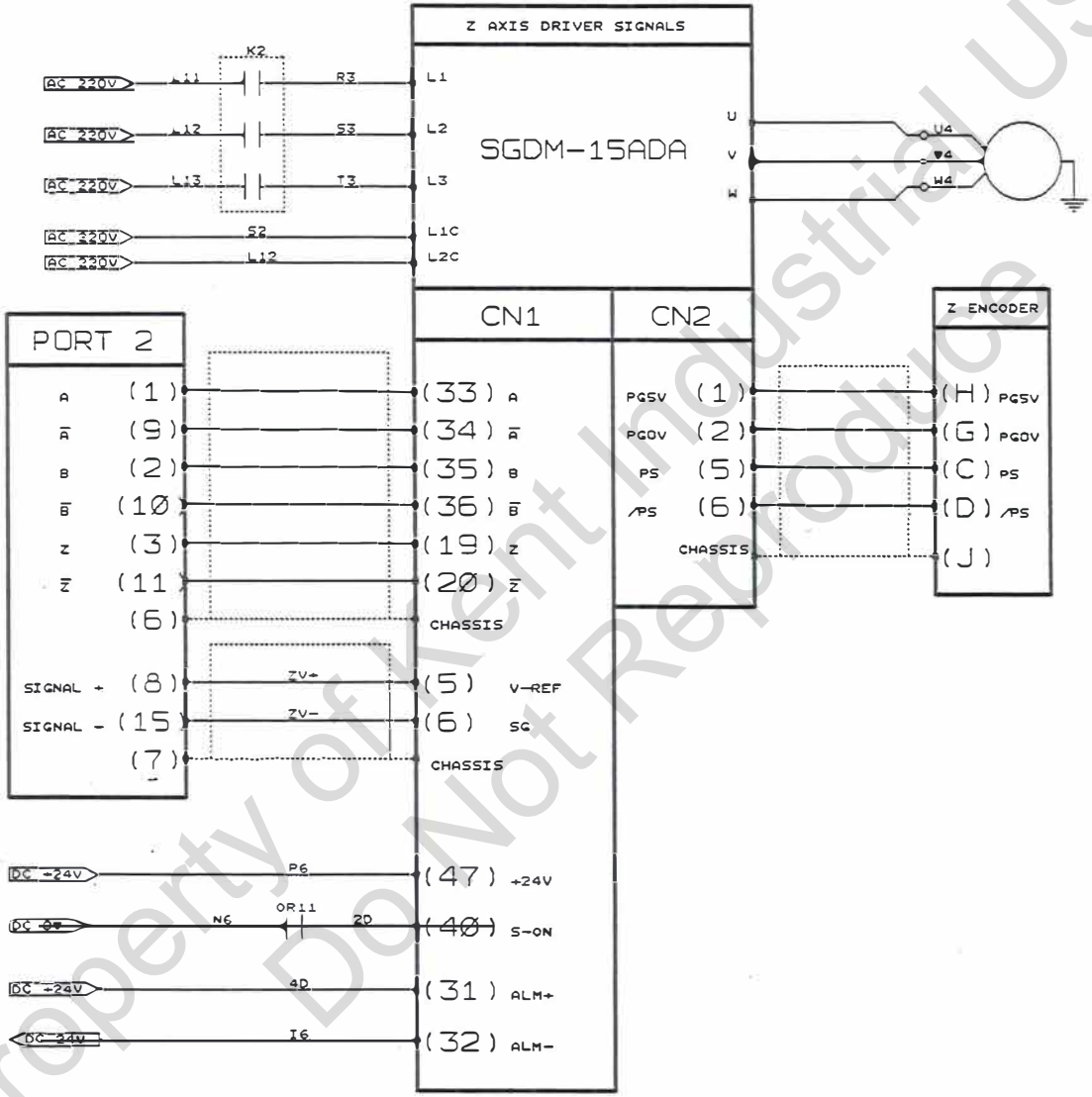

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